

TEMPORARY PARTS LIST

552B107 MACHINE SUPPLEMENT
FOR BASIC MACHINE NO. 100-1

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<u>PART NO.</u>	<u>AMT.</u>	<u>NAME</u>
156388		Cloth Plate
156389		Cloth Plate Cover Plate
156390		Cloth Plate Cover Plate 156389 with 156391 and three each 50009(803) and 175032
156391		Cloth Plate Cover Plate Spring
50009(803)	3	Cloth Plate Cover Plate Spring Screw
175032	3	Cloth Plate Cover Plate Spring Screw Washer
389(819)	5	Cloth Plate Screw
158063		Edge Folder with Edge Guide on Shank for Yoking
141455(850)	2	Edge Folder with Edge Guide on Shank Screw
45775	2	Edge Folder with Edge Guide on Shank Screw Washer
157777		Feed Dog for 157963 requirements
157963		Feed Dog (16 teeth per inch)
164(805)		Feed Dog Screw
157680		Looper
157694		Looper Spacer (.040 thick)
-----		Needle Cat. No.3650 Size No. 16
143176	2	Number Plate Rivet
157964		Presser Foot Chain Cutter
141305(869)		Presser Foot Clamping Screw
157972		Presser Foot Holder with 141305(869)

<u>PART NO.</u>	<u>AMT.</u>	<u>NAME</u>
158058		Presser Foot Plate
26276		Presser Foot Plate Hinge Pin
158059		Presser Foot Plate Holder
157974		Presser Foot (spring) Shank
157975		Presser Foot (spring) Shank Clamping Block
223(819)	2	Presser Foot (spring) Shank Clamping Block Screw
157791		Presser Foot (spring) Shank Clamping Plate
157792		Presser Foot (spring) Shank Plunger
157881		Presser Foot (spring) Shank Pressure Regulating Nut with 906(830)
906(830)		Presser Foot (spring) Shank Pressure Regulating Nut Locking Screw
158061		Presser Foot Yielding Plate with 68097
68097		Presser Foot Yielding Plate Guide Pin
68098		Presser Foot Yielding Plate Guide Pin Collar with 906(830)
906(830)		Presser Foot Yielding Plate Guide Pin Collar Set Screw
24872	2	Presser Foot Yielding Plate Presser Spring
158062		Presser Foot (spring hinged, low inertia) with chain Cutter and Yielding Plate complete, Nos. 26276, 68098, 157791, 157792, 157964, 157972, 157974, 157975, 158058, 158059, 158061 and two each 223(819) and 24872
156445	2	Thread (looper) Take-up Stripper Plate Position Pin
157967		Throat Plate
156042	2	Throat Plate Locating Pin
1454(806)	2	Throat Plate Screw
156336		Throat Plate Support with two 156042
156042	2	Throat Plate Support Pin
50128(819)	3	Throat Plate Support Screw

ACCESSORIES

<u>PART NO.</u>	<u>AMT.</u>	<u>NAME</u>
-----		Caution Tag No. 13-21455
156907		Foot Lifter Treadle Chain (42 in. long) with 56864 and 56865
		NOTE: For other sizes of chain see No. 6439.
56864		Foot Lifter Treadle Chain Hook (large)
56865		Foot Lifter Treadle Chain Hook (small)
157450		Hex Socket Screw Driver
161276		Lint Brush
156424	4	Machine Cushion (left) and Oil Reservoir and Machine Cushion (right)
-----	6	Needle Catalog No. 3650 Size No. 16
		NOTE: Needles Catalog No. 3650 Size No.16 is regularly furnished with this machine.
156942		Oil Can Oil Spout
32731	2	One Quart Can Filled with Type "H" Oil
-----		Operators Guide No.13-21452
23308		Screw Driver
156937		Screw Driver (for needle Set Screws)
157002		Thread (needle) Take-up (left) Thread Control (wire)
54242		Thread (needle) Take-up (left) Thread Control Clamp
176 (819)		Thread (needle) Take-up (left) Thread Control Clamp Screw
156702		Thread Unwinder complete (see page headed "Thread Unwinder Complete No. 156702" for breakdown)
156851		Threader
164204		Tweezers

GAUGES

PART NO.

AMT.

NAME

154372

Looper Driving Lever Gauge

NOTE: Gauge No. 154372 is only furnished when
ordered.

THE FOLLOWING HEXAGON KEY WRENCHES ARE AVAILABLE
BUT NOT REGULARLY FURNISHED WITH MACHINE

<u>PART NO.</u>	<u>AMT.</u>	<u>NAME</u>
157027		Hexagon Key Wrench 5/64 in. (regular, long)
169071		Hexagon Key Wrench 3/32 in. (regular, short)
157028		Hexagon Key Wrench 1/8 in. (regular, short)
157026		Hexagon Key Wrench 9/64 in. (regular, short)
157029		Hexagon Key Wrench 5/32 in. (regular, long)
157862		Set of Hexagon Key Wrenches No. 157026, 157027, 157028, 157029 and 169071

NOTE: Set of Hexagon Key Wrenches No. 157862
is to be furnished on order only.

THREAD UNWINDER COMPLETE NO. 156702

(2 SPOOLS)

<u>PART NO.</u>	<u>AMT.</u>	<u>NAME</u>
625092-502		Base with 148(819)
156574		Rod
148(819)		Rod Clamping Screw
156575	2	Spool Pin
1722(819)	4	Spool Pin Nut
156576	2	Spool Rest
156577	2	Spool Rest Cushion
156578	2	Spool Rest Rod (medium)
156579		Spool Rest Rod Holder with two 141017(869)
156698		Spool Rest Rod Holder 156579 with two 156578
141017(869)	2	Spool Rest Rod Holder Set Screw
157471		Thread Guide (two threads)
156717		Thread Guide Holder with 141146(869)
141146(869)		Thread Guide Holder Support Set Screw
51285(809)		Thread Guide Screw
150057		Thread Separator
150058		Thread Separator 150057 with 150059
150059		Thread Separator Bracket
156585		Thread Separator Rod
625081-501	2	Thread Separator Rod Swivel Clamp
140977(819)		Thread Separator Rod Swivel Clamp Ball Joint Stud

<u>PART NO.</u>	<u>AMT.</u>	<u>NAME</u>
1608(819)		Thread Separator Rod Swivel Clamp Ball Joint Stud Lock Nut
51234(819)		Thread Separator Rod Swivel Clamp Clamping Screw
929058-505		Thread Separator Rod Swivel Clamp Clamping Screw Nut
14017		Thread Separator Rod Swivel Clamp Clamping Screw Nut Washer
156586		Thread Separator Rod Swivel Clamp Holder with 140409(869)
156587		Thread Separator Rod Swivel Clamp Holder 156586 with 1608(819), 14017, 51234(819), 140977(819), 929058-505 and two 625081-501
140409(869)		Thread Separator Rod Swivel Clamp Holder Set Screw
164(809)		Thread Separator Screw
-----	3	Wood Screws 1 1/4 in. No. 12 R.H.B.
156702		Thread Unwinder (two spools) complete, Nos. 164(809), 51285(809), 150058, 156574, 156585, 156587, 156698, 156717, 157471, 625092-502, two each 156575, 156576, 156577, three wood screws and four 1722(819)

THREAD UNWINDER BRACKET COMPLETE NO. 156665

(FOR USE WHEN THREAD UNWINDER IS FASTENED TO CONDUIT PIPE)

<u>PART NO.</u>	<u>AMT.</u>	<u>NAME</u>
51070(819)	2	Thread Unwinder Bracket Cap Screw with 51581(819)
51581(819)	2	Thread Unwinder Bracket Cap Screw Nut
67425	2	Thread Unwinder Bracket Cap Screw Nut Lock Washer
443(830)	2	Thread Unwinder Bracket Set Screw
156665		Thread Unwinder Bracket Complete, Nos. two each 443(830), 51070(819) and 67425 (for use when Thread Unwinder is fastened to conduit pipe)

NOTE: No. 156665 is to be furnished on request only.